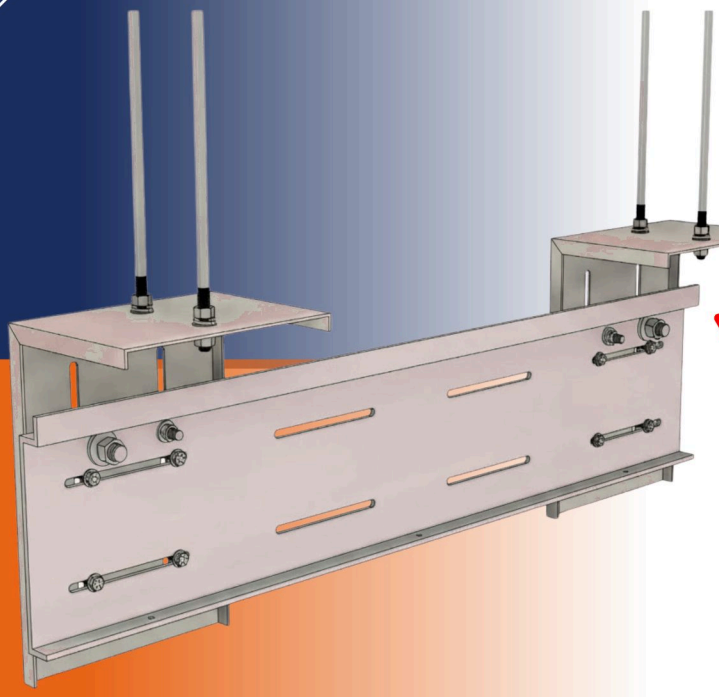
FOOD SERVICE GASKETS

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Wind Curtain Mount

INSTALLATION DIRECTIONS





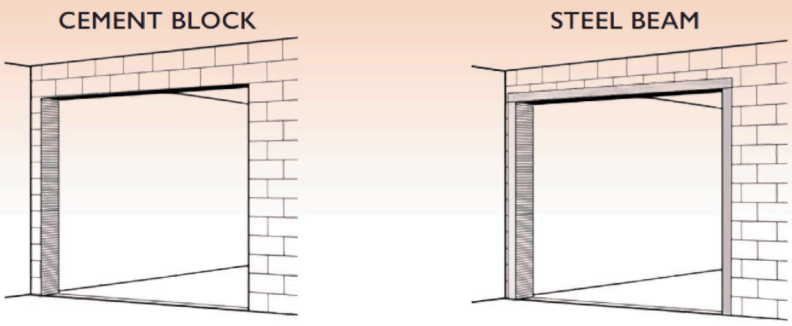
WARNING

Please ensure the product is acclimated to a minimum room temperature of 50°F (10°C) prior to unfolding. Failure to do so may result in "cold cracking." Please be advised that Food Service Gaskets does not provide warranty coverage for damage caused by improper thermal handling.

IMPORTANT

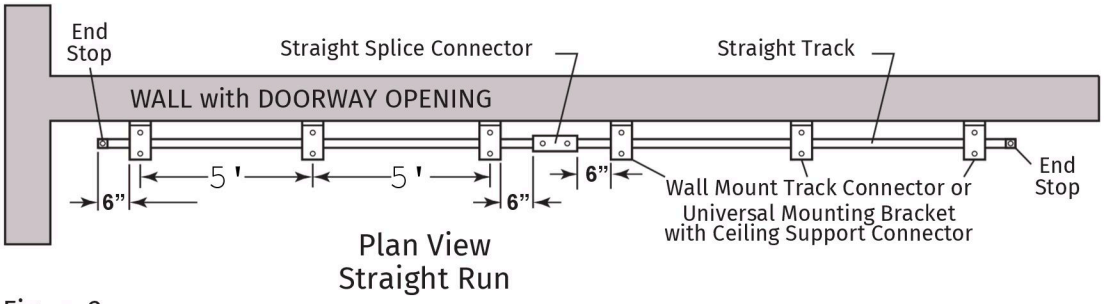
Ensure the ceiling height is at least 3 inches higher than the curtain height.

The method used to attach the curtain hardware depends on the wall type. Use lag screws with anchors (not included) for concrete or block walls, and weld the hardware to steel beams.



TRACK CONFIGURATIONS

Figure 1



Plan View
Straight Run

Figure 2

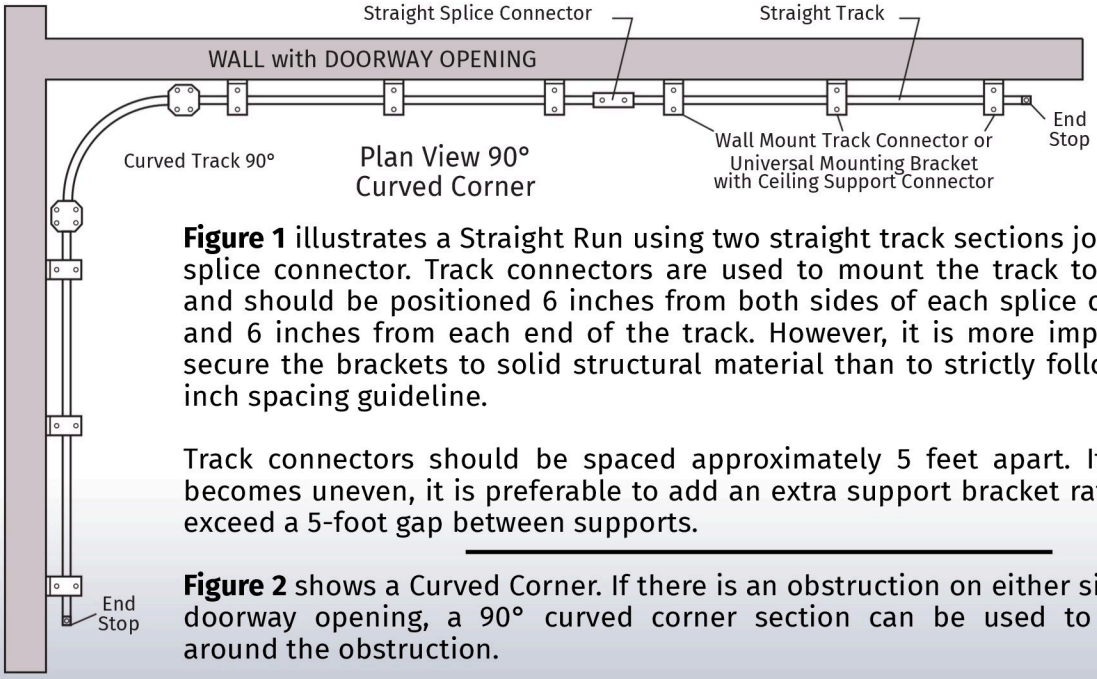


Figure 1 illustrates a Straight Run using two straight track sections joined by a splice connector. Track connectors are used to mount the track to the wall and should be positioned 6 inches from both sides of each splice connector and 6 inches from each end of the track. However, it is more important to secure the brackets to solid structural material than to strictly follow the 6-inch spacing guideline.

Track connectors should be spaced approximately 5 feet apart. If spacing becomes uneven, it is preferable to add an extra support bracket rather than exceed a 5-foot gap between supports.

Figure 2 shows a Curved Corner. If there is an obstruction on either side of the doorway opening, a 90° curved corner section can be used to navigate around the obstruction.

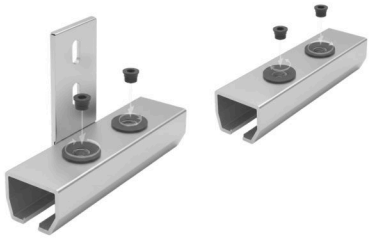


STEP 1 -INVENTORY

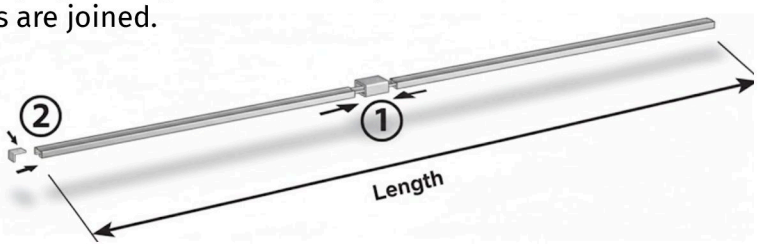
Before installation, verify that you have all parts. Check your order confirmation and packing slips against the items received. Some orders ship in multiple packages or from different warehouses, so do not begin until everything arrives. If anything is missing, contact Food Service Gaskets through our general contact form or by calling us.

STEP 2 -SPLICING MULTIPLE TRACKS TOGETHER

Loosen each of the two Allen screws on the Straight Splice Connector or Wall Mount Track Splice Connector by approximately one and a half turns.



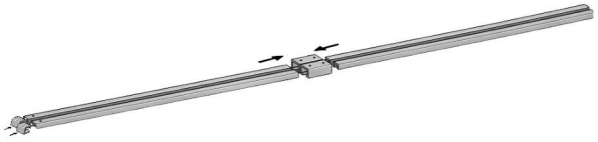
Step 1: Insert the two Straight Tracks into the Connector and secure them by tightening the screws. Repeat this process until all track sections are joined.



TIP

To make insertion easier, lightly clamp a pair of vice grips onto the track about 4 inches from the end before inserting it into a Splice Connector or Wall Mount End Stop. This will slightly compress the track for smoother fitting.

Step 2: Install an End Stop on a single open end.

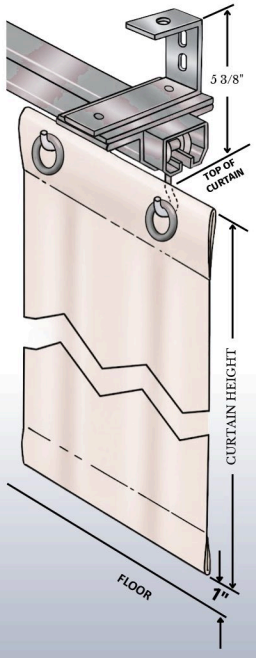


Note: These steps also apply when installing Double Track hardware.



STEP 3 -MEASURING FOR MOUNTING

The total assembly height is the sum of the curtain height, the hardware height, and an additional 1 inch to ensure the curtain clears the floor. A tag on your curtain(s) indicates the overall dimensions, while the hardware height is shown on the drawings to the right and at the top of page 3.

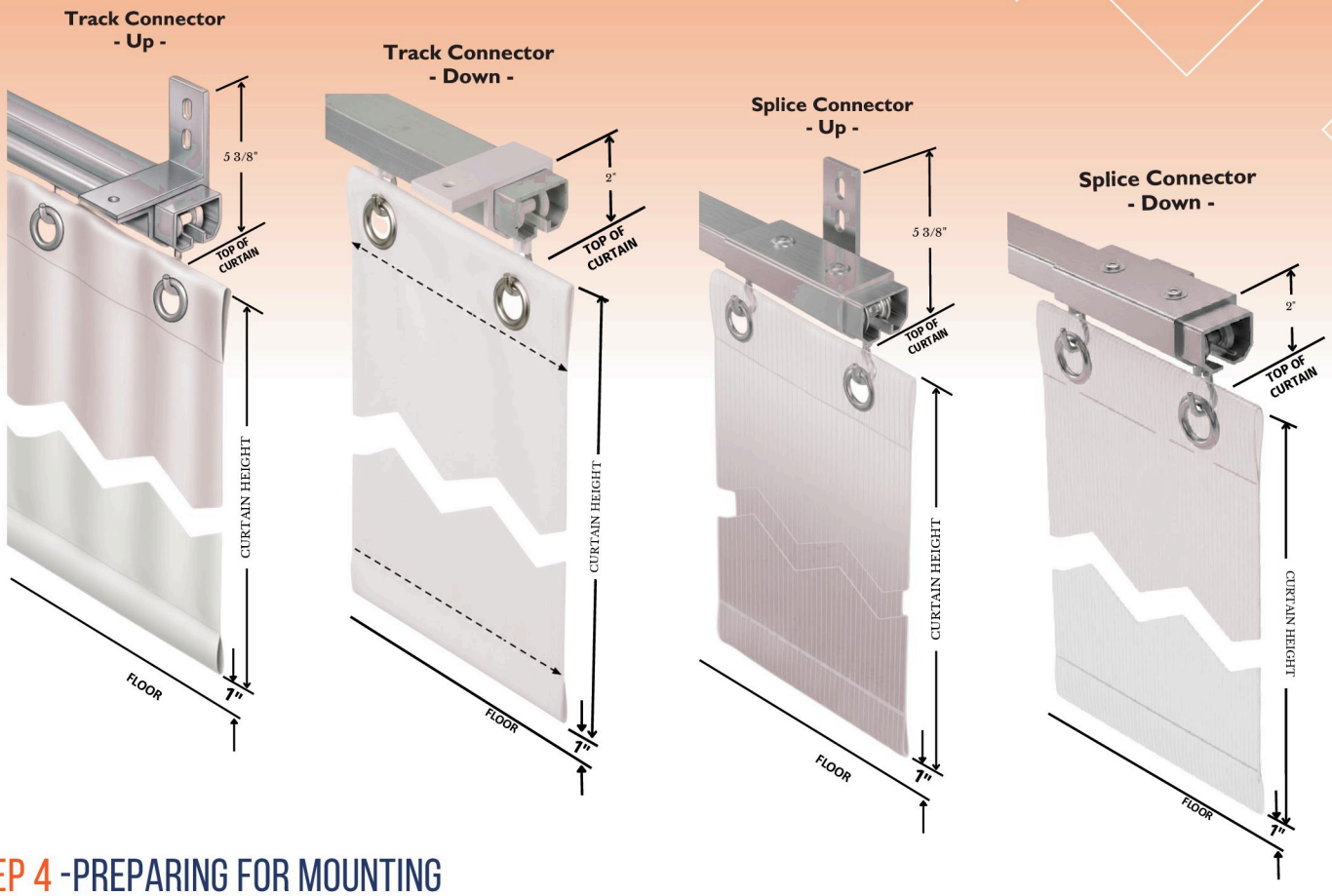


Universal Mounting Bracket

The final calculation for the Overall Height of the Curtain Assembly is as follows:

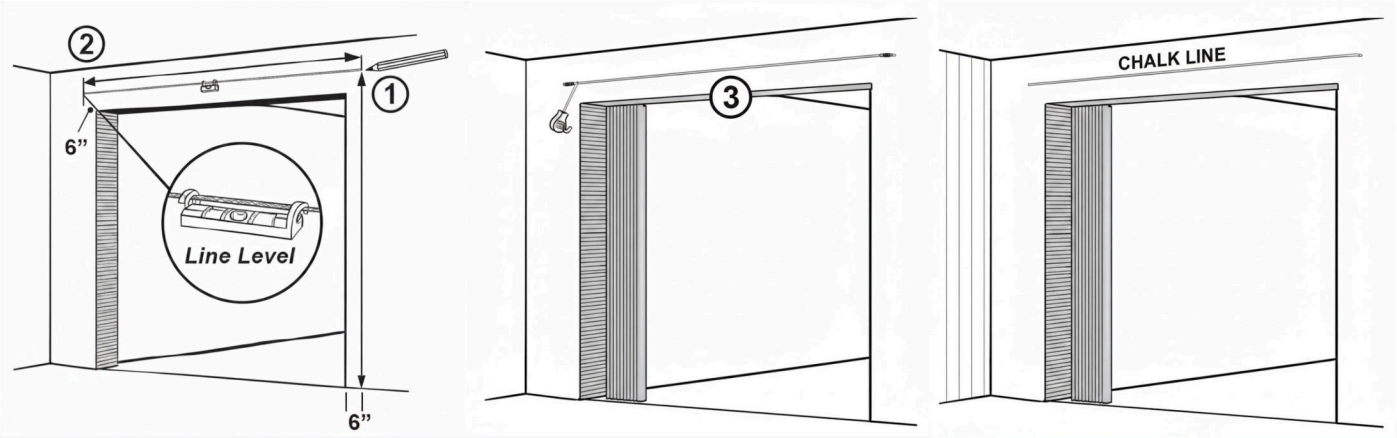
Curtain Height + Hardware Height + 1" = Overall Height

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STEP 4 -PREPARING FOR MOUNTING

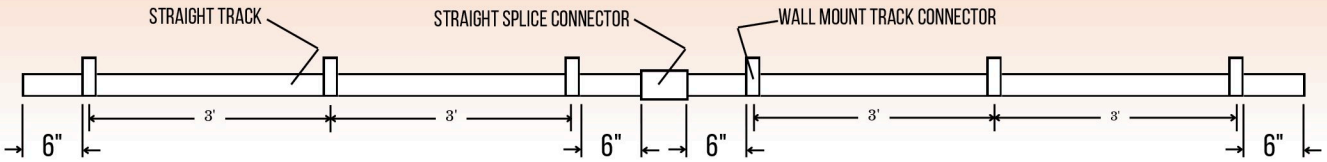
1. From the floor, measure 6” out from one edge of the door jamb and mark the wall at the Overall Height.
2. Using a line level, mark the header at least 6” beyond the opposite jamb.
3. Stretch a chalk line between the two marks and snap it to create a straight reference line.



STEP 5 -ASSEMBLING HARDWARE COMPONENTS

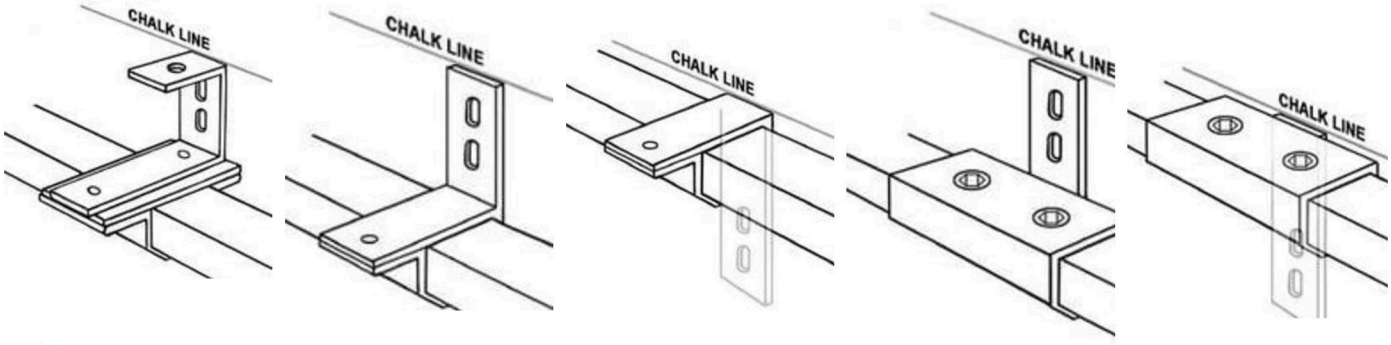
Attach all Support Connectors to the Straight Track, positioning them based on the type of wall construction.

Cement Block and Steel Beam



STEP 6 -MARKING AND DRILLING (OR WELDING)

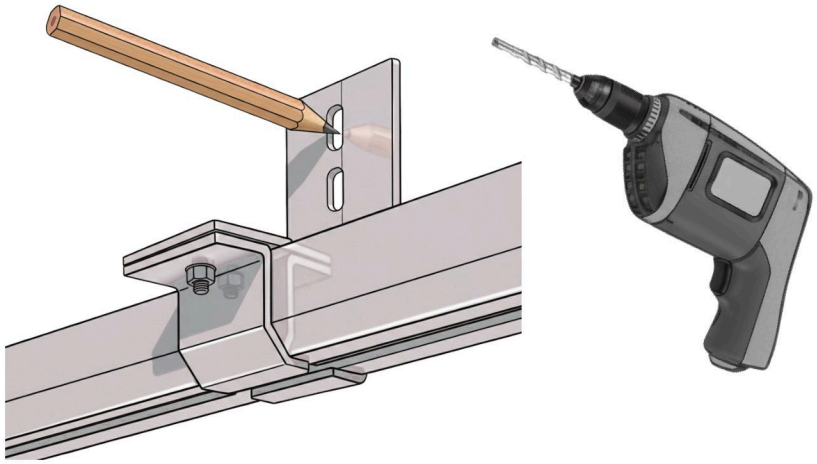
STEP 1: With a helper, hold the assembly in place on the wall, ensuring the top of the brackets or mounting bars (based on the support connector type) is level with the chalk or laser line.



STEP 2: Mark both mounting holes for each support connector on the wall.

TIP

If the track assembly is too long to handle during marking, disconnect the assembly at a splice connector and work in smaller sections. This is also recommended for configurations that include a 90° curve.



STEP 3: Remove the assembly, then drill two holes for each mounting bracket. Skip drilling if the hardware will be welded in place.

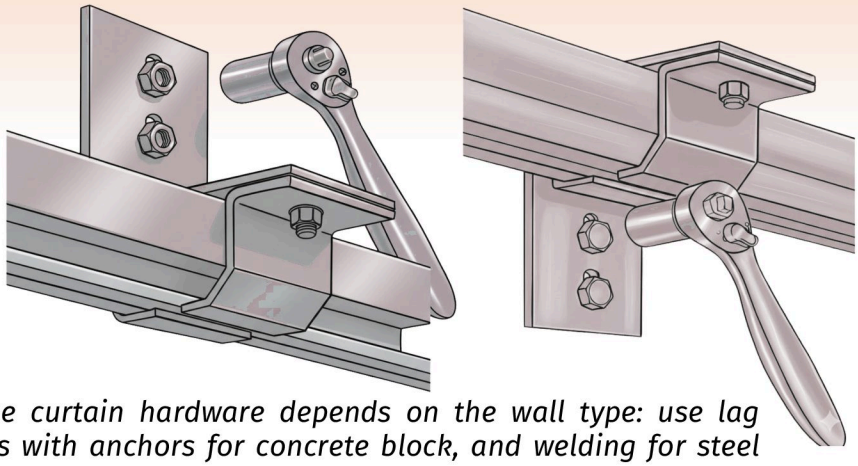
STEP 7-ATTACHING THE ASSEMBLY

Reinstall the assembly and secure the brackets to the wall using lag screws (not included), unless the hardware will be welded to a steel beam header.

NOTE: Fasteners are not provided, as attachment methods vary by building structure.

TIP

For greater efficiency, consider enlisting help and installing the track in pre-assembled sections on the floor, rather than attempting to assemble it entirely overhead.



TIP

The method for fastening the curtain hardware depends on the wall type: use lag screws for drywall, lag screws with anchors for concrete block, and welding for steel beams.

STEP 8-INSERTING ROLLERS WITH HOOKS

1. Insert each roller into the open end of the track. The number of rollers must match the number of grommets along the top edge of the curtain.

2. Position the 4-Wheel Trolleys above the strap pockets.

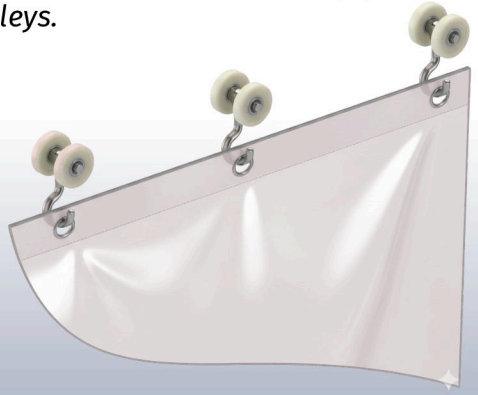
3. Install the second End Stop on the open end of the track.



STEP 9-HANG THE CURTAIN

Place each curtain grommet onto a roller hook to complete the installation. The dull side with the logo and mesh should face outward, and the rain flap should face inward.

NOTE: *Count the number of grommets between the strap pockets and place the same number of roller hooks between the 4-Wheel Trolleys.*



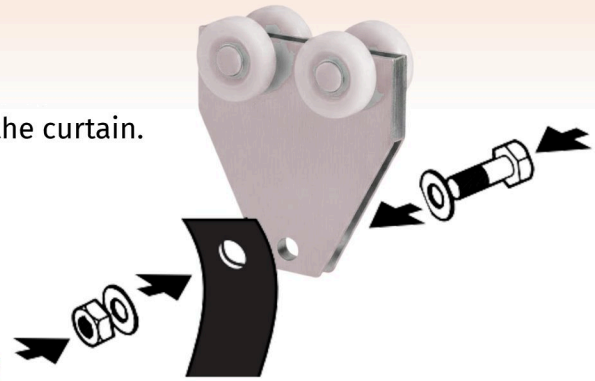
STEP 10-ATTACHING WIND STRAP TO 4-WHEEL TROLLEY

1. Align the 4-Wheel Trolley with the wind strap (the wind strap will already be inserted in the curtain pocket).

2. Thread the 1/4-20 bolt and fender washer through the rear side of the 4-Wheel Trolley and the wind strap.

3. Add a fender washer and secure with a 1/4-20 Kept Nut.

NOTE: The head of the 1/4-20 bolt should face the back of the curtain.



STEP 11-ATTACHING WIND STRAP TO 4-WHEEL TROLLEY

Using suitable anchor fasteners (not included), secure the D-rings to the floor, ensuring they are aligned with each wind pocket."

NOTE: The support anchors (not included) and mounting surface must be capable of supporting the full weight of the curtain and any wind load forces. Consult a registered architect or structural engineer if you have any questions or concerns.

