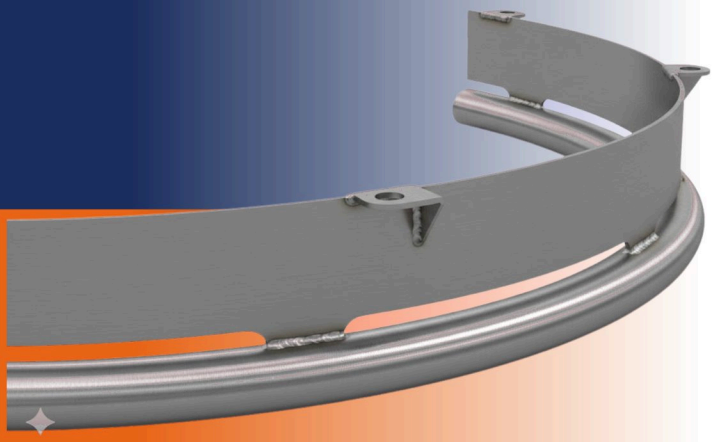
FOOD SERVICE GASKETS

WWW.FOODSERVICEGASKETS.COM
(877) 434-1985

USDA Stainless Track
INSTALLATION DIRECTIONS





WARNING

Please ensure the product is acclimated to a minimum room temperature of 50°F (10°C) prior to unfolding. Failure to do so may result in "cold cracking." Please be advised that Food Service Gaskets does not provide warranty coverage for damage caused by improper thermal handling.

IMPORTANT

Ensure the ceiling height is at least 3 inches higher than the curtain height.

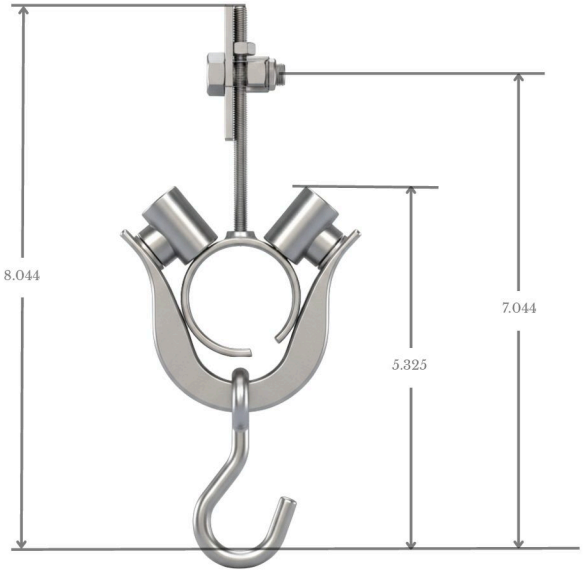


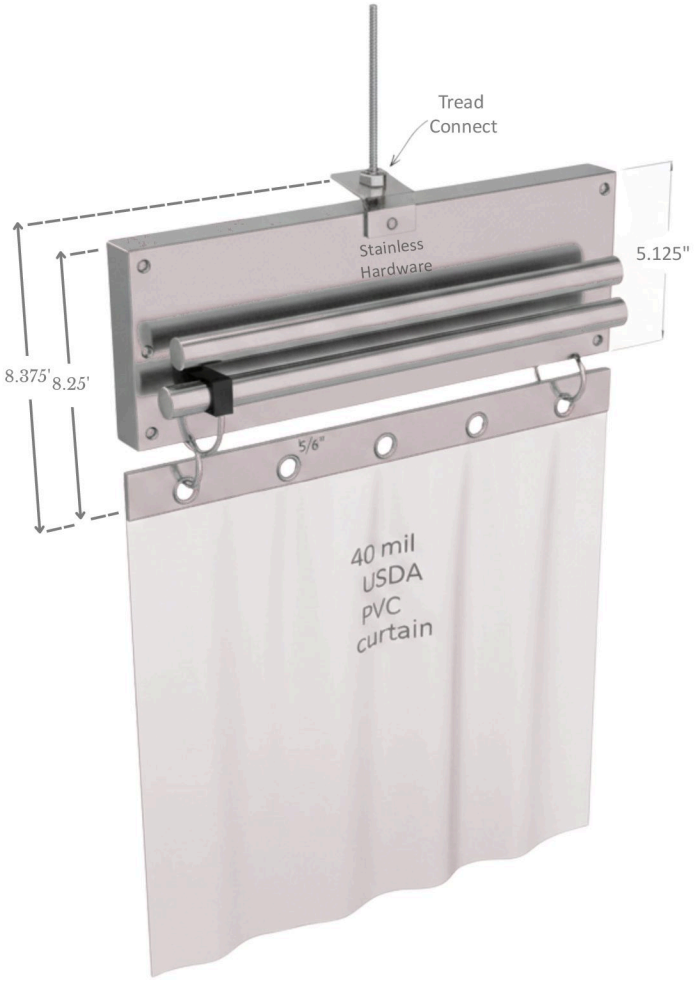
STEP 1 -INVENTORY

Before installation, verify that you have all parts. Check your order confirmation and packing slips against the items received. Some orders ship in multiple packages or from different warehouses, so do not begin until everything arrives. If anything is missing, contact Food Service Gaskets through our general contact form or by calling us.

STEP 2 -MEASURE FOR MOUNTING

Use the reference drawing below to determine the optimal height for hanging the hardware.

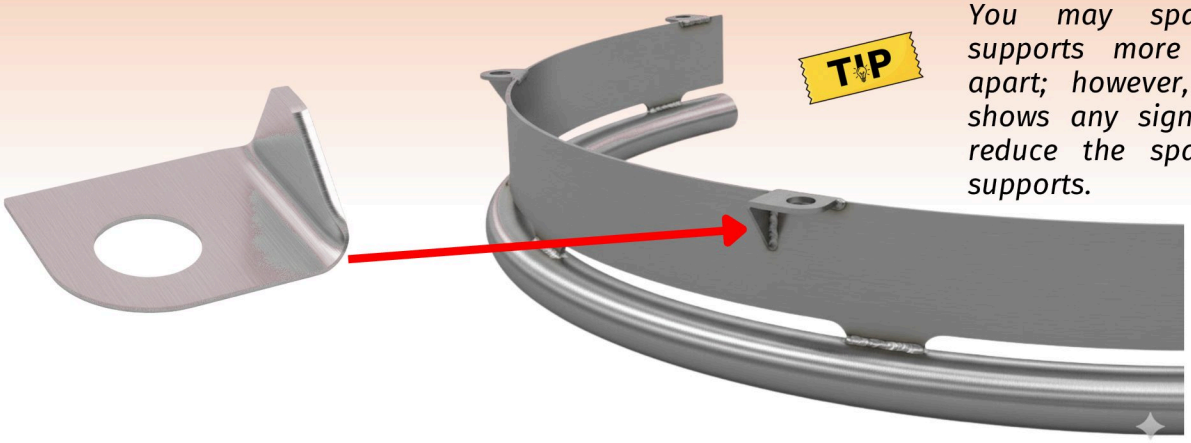




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STEP 3-PLAN YOUR DROP ROD POINTS

Space the track support tabs approximately every 5–6 feet. The tabs are shipped loose with your order and must be welded onto the vertical fins. Alternate the tabs on opposite sides of the fin to help reduce sway. Do not weld the tabs in place until you have confirmed their final positions based on Step 4.



TIP

You may space the tab supports more than 5 feet apart; however, if the track shows any signs of bending, reduce the spacing between supports.

STEP 4-INSTALL YOUR CEILING BRACKETS

Attach customer-supplied hardware to your purlins, roof deck, joists, or other structural members. Food Service Gaskets does not provide attachment hardware due to the wide variety of structural conditions in customer facilities. These drop points should align with the locations selected in Step 3.

TIP

Here is the weight breakdown:

- *Stainless steel hardware: 5 lbs per linear foot*
- *Curtain material: 0.25 lbs per square foot*



STEP 5-DROP DOWN THE RODS

Install the drop rods to support the track assembly. For best performance and stability, 5/8" diameter rods are recommended.

STEP 6-WELD ON THE TABS

Start from one end and work your way to the opposite side, installing one track section at a time. For large systems, the track will be supplied in multiple sections. Weld the tabs onto the first track section, alternating their position on the vertical fins. Then weld the drop rod to the tab, or secure it using a bolt and washer (not supplied by Food Service Gaskets).

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STEP 7-ATTACH THE NEXT SECTION OF TRACK

Attach the next track section to the section you just installed. Slide the new section into place, then weld around the perimeter to prevent water from entering the track.

TIP

Some facilities use silicone sealant instead of welding the track sections to prevent water from entering the tubes.

TIP

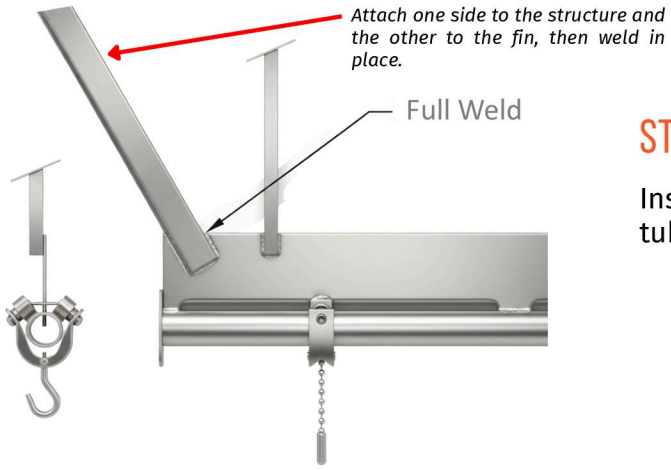
Ensure the track remains level during installation to avoid creating an unintended slope.



The track ends sleeve into each other for easy connection.

STEP 8-WELD ON END AND CORNER DROPS (IF NEEDED)

If your track system exhibits excessive sway, you can weld stainless steel angles to the ends, as illustrated below, to minimize movement. Food Service Gaskets does not supply the stainless steel angles; however, most installers have access to this commonly available component.



STEP 9-INSTALL THE ROLLER HOOKS

Install the roller hooks, then slide the mon along the tubular track.

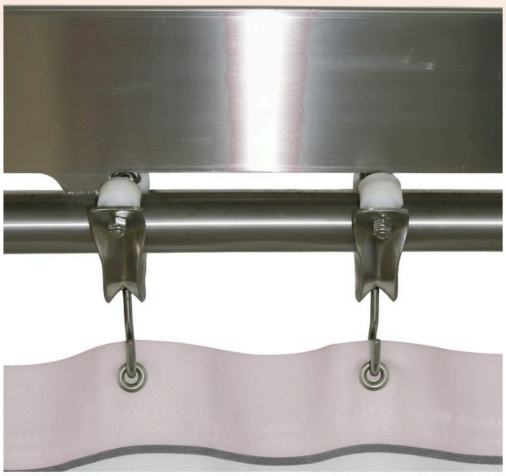


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STEP 10-HANG THE CURTAIN

Hang the curtain, placing each grommet on a roller hook.

Note: If your curtain is taller than 15 feet, have an assistant help support the curtain during installation. Do not allow the curtain to hang from a single roller hook, as the weight may pull the grommet out.



TIP

For multiple curtain sections, overlap them on the hooks as shown to prevent water spray from passing through.

STEP 11-WELD ON THE END STOPS

Weld the end stops onto both sides of the track. *Congratulations! Your curtain is now ready for use.*

